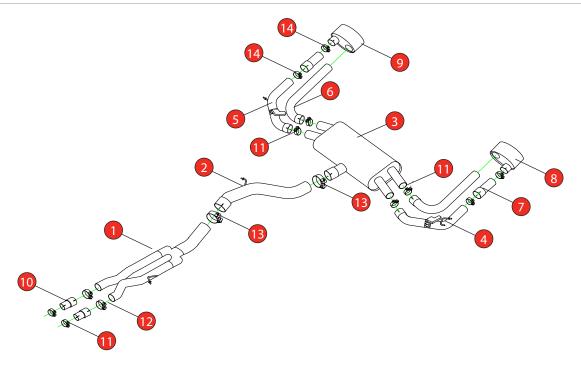




Car	Audi RS3 Saloon 8v (GPF and non GPF models)	Part No.	SAUS083CF
Year	2017-2020	Fit Kits	417FK
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 80mm

Estimated Fitting Time: 1 Hour 30 Minutes



NO.	PART NO.	DESCRIPTION	QTY	
1	860AU	Non-resonated Centre Section	1	
2	731AU	Link Pipe	1	
3	732AU	Rear Silencer	1	
4	733AU	L/H Valved Outer Trim Connecting Pipe	1	
5	734AU	R/H Valved Outer Trim Connecting Pipe	1	
6	912AU	L/H & R/H Inner Trim Connecting Pipe	2	
7	747AU	Trim Extension	2	
8	Z023.10160	L/H Ascari Evo Carbon Fibre Trim	1	
9	Z023.10161	R/H Ascari Evo Carbon Fibre Trim	1	
Fit Kit				
10	AD105	Adaptor	2	
11	Z016.10070	66 H/D Clamp	6	
12	Z016.10063	74 H/D Clamp	2	
13	Z016.10069	79-85mm Clamp	2	
14	Z016.10064	63-68mm H/D Clamp	4	

DATE	12/11/2024	
ISSUE	01	
AUTHORISED	S Shipley	

NOTE: ENSURE SCORPION S CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

















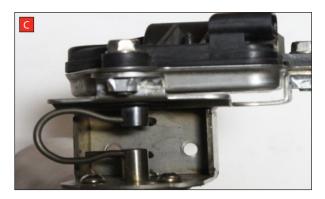


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- A) Remove the electronic actuator from the original exhaust.
- B) On the scorpion product fit the fixing bow into the valve and use the actuator to secure the bow in place.
- C) Use the M6 bolts and washers to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.
- D) Before fitting the Scorpion system, you must rotate the rear mounts by 180° on both sides of the car.

